

# Multi-species continuous emissions monitor

**NEW**



Industrial process monitoring made easy

## Industrial Emissions Analyzer (CO, CO<sub>2</sub>, H<sub>2</sub>O, O<sub>2</sub>)

### Features and Benefits

- Developed for applications requiring highest accuracy
- All gases measured simultaneously
- Gases reported on dry mole basis directly
- High resolution absorption spectra always viewable
- Ideal for process and compliance monitoring
- Wide measurement range
- *Unsurpassed* sensitivity and accuracy
- Simple maintenance

LGR's new Industrial Emissions Analyzer (CO, CO<sub>2</sub>, H<sub>2</sub>O, O<sub>2</sub>), or IEA, is the first laser-based instrument capable of simultaneous measurements of carbon monoxide, carbon dioxide, water vapor and oxygen. The IEA is simple to use, sensitive, and rugged which makes it ideal for continuous emissions monitoring, industrial process control and compliance monitoring applications.

In addition, the IEA is now available in LGR's "ultraportable" package which is compact, crushproof and travels anywhere. Small enough to be carried on-board aircraft (TSA approved), the IEA offers opportunities to measure target gases anywhere. The IEA ultrafast response provides users with real-time data and the opportunity for closed-loop feedback control for continuous online optimization of processes such as furnaces (steel, glass manufacturing), incinerators, chemical production plants, petrochemical refineries and other high temperature processes.

Like all LGR analyzers, IEA measurements are based on high-resolution absorption spectra which allows the instrument to accurately correct for water vapor dilution and absorption line broadening

effects and thus to accurately report CO, CO<sub>2</sub> and O<sub>2</sub> on a dry mole fraction basis directly without drying or post processing. Furthermore, unlike conventional technologies (including photoacoustic, FTIR and NDIR techniques), LGR's high resolution laser-based method provides accurate "species specific" measurements without cross sensitivity.

LGR's patented technology, a fourth-generation cavity enhanced laser absorption technique, has many advantages (simpler, easier to build, rugged, sensitive) over older, conventional cavity ringdown spectroscopy and other absorption techniques. As a result, LGR Analyzers provide highest performance at low cost.

LGR Analyzers have an internal computer (Linux OS) that can store data practically indefinitely on a hard disk drive and send real time data to a data logger via the digital (RS232), analog or Ethernet outputs. In addition, LGR analyzers may be controlled remotely via the Internet. This capability allows the user to operate the analyzer using a web browser anywhere.

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## Performance Specifications

### Precision (1 $\sigma$ , 1 sec / 100 sec):

CO: 3 ppm / 0.8 ppm  
CO<sub>2</sub>: 20 ppm / 5 ppm  
O<sub>2</sub>: 300 ppm / 75 ppm  
H<sub>2</sub>O: 0.4% / 0.1%

### Maximum Drift (Enhanced Performance model) (15 min average over 24 hrs):

CO: 3 ppm  
CO<sub>2</sub>: 20 ppm  
O<sub>2</sub>: 300 ppm  
H<sub>2</sub>O: 0.4%

### Measurement Rates:

0.01 – 1 Hz  
(external pump required for < 6 second flow response)

### Accuracy (over all rated conditions):

uncertainty < 1% w/o calibration (Standard)  
uncertainty < 0.03% (Enhanced Performance model)

### Measurement Range (meets all specs):

CO: 5 ppm – 10%  
CO<sub>2</sub>: 500 ppm – 100%  
O<sub>2</sub>: 300 ppm – 100%  
H<sub>2</sub>O: 7000 – 70000 ppm (< 100% RH)

### Operational Range (calibration may be required):

CO: 0 – 100%  
CO<sub>2</sub>: 0 – 100%  
O<sub>2</sub>: 0 – 100%  
H<sub>2</sub>O: 0 – 100% relative humidity

### Sampling Conditions (all models):

Operating Temperature (standard model): 5 – 45 °C  
Operating Temperature (EP model): 0 – 45 °C  
Ambient Humidity: 0 - 100% RH non-condensing

### Outputs (all models):

Digital (RS232), analog, Ethernet, USB

### Power Requirements:

115/230 VAC, 50/60 Hz  
100 watts (Standard rackmount)  
150 watts (Enhanced Performance model, steady state)  
70 watts (Ultraportable) - may be operated on 10-30 VDC

### Dimensions:

Standard model (rackmount): 8.75" × 19" × 24"  
Enhanced Performance model (rackmount): 14" × 19" × 24"  
Standard model (Ultraportable): 18.5" × 14" × 7"

### Weight:

29 kg (rackmount, Standard model)  
40 kg (rackmount, Enhanced Performance model)  
19 kg (Ultraportable)



## Ordering Information

Standard model (rackmount): 907-0036

Enhanced Performance model (rackmount): 911-0036

Standard model (ultraportable): 915-0036

## Accessories

908-0003-9001: Multiport Inlet Unit – 16 port multiplexer

908-0003-9002: Multiport Inlet Unit – 8 port multiplexer

908-0008-9009: External N920 Pump – provides flow-through (1/e) time = 1.2 secs

908-0001-9011: External N940 Pump – provides flow-through (1/e) time = 0.7 secs

908-0001-9001: External Dry Scroll Pump – provides flow-through (1/e) time = 0.1 secs

904-0002: Data Logging System – multi-channel data logging system records and synchronizes serial (RS-232) outputs from multiple LGR analyzers and other devices (GPS, anemometers)



Instrument complies with 21 CFR 1040.10 and 1040.11



Los Gatos Research

Los Gatos Research, Inc.  
67 East Evelyn Avenue, Suite 3  
Mountain View, CA 94041-1529

Phone: +1 650-965-7772  
Fax: +1 650-965-7074  
Sales: sales@lgrinc.com

[www.lgrinc.com](http://www.lgrinc.com)